RIGOH

Modification Bulletin

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Reissued: 3-Mar-03

MB Correction

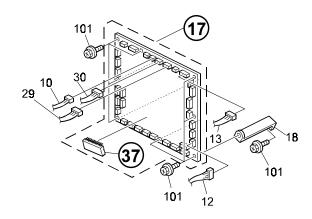
The items in bold italics have been corrected or added.

Modified Article: Main Control Board and EPROM			Prepared by: K. Miura		
From: Technical Services Sec. Service Planning Dept.					
Reason for	Parts catalog correction	☐ Vendor change		☐ To meet standards	
Modification:	☐ To facilitate assembly			()	
	☐ Part standardization	tion			

The Main control EPROM and Main Control Board have been changed as follows:

Step	PCB: Main Control (P. 41-17)	EPROM: Main Control (P. 41-37)	Reason for Modification
_	B4785120	(B4785103)	1st Production (EPROM is not mentioned in Parts Catalog)
1	B4785130	B4785105	 Punch Unit not working. SC726 and 732 may not be displayed. Jogger Unit does not work if the exit tray is not at its home position when printing begins. If the front door is open when the exit tray is moved, the exit tray will be out of position for the next feeding. The Finisher sometimes does not restart after a jam occurs in the Cover Interposer Tray. If the jogger size is changed during a continuous job, the Jogger Unit will not work during the second job. Paper remaining in the finisher may be not fed out even during the next job, causing a finisher jam.
2	B4785132	B4785107	SP6121 (Staple Jogging Repeat Setting) does not work. Note: Bellini-C2 only.

<Page 41 Index 17, 37>





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No.: MB478001a Model: Martini-C1/Bellini-C2 Finisher (SR840) Date: 27-Feb-03

[Step 1]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4921000551
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31120001

[Step 2]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-57	J4930100001
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20130001

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Model: Finisher (SR840) for Martini-C1/Bellini-C2			e: 19-May-03		No.: MB478002		
Modified Article: Parts Catlog				Prepared by: F.Noguchi			
From: 2nd Tech Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction ☐ Vendor cha		ange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly ☐ To improve		e reliability	()		
	☐ Part standardization ☐ Other						

Please apply the following corrections to your Parts Catalogs.

	Part	Description		Page	Index	Note
	number					
Incorrect	B3024254	Stapler Motor Bracket	1	15	3	
F	B3024236	1st Folder - Stapler Unit	1	17	3	
Correct	B3024258	Stay: Stapler: Ass'y	1	15	3	
Correct	B3024248	Holder: Middle: Stapler: Ass'y	1	17	3	

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Modification Bulletin

Model: Martini-C1/Bellini-C2 Finisher			Date	ate: 22-May-03		No.: MB478003
Modified Article: Positioning Roller Bracket			Prepared	by: M.	Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	ason for Parts catalog correction Vendor cl			ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly ☐ To improv		prove	e reliability	()
	☐ Part standardization	Other	•			

PAGE: 1/1

The shape of the following bracket has been changed to ensure it does not contact the Positioning Roller Arm.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022118	B3022124	Positioning Roller Bracket	1	X/O	25	17	

MODEL NAME	NAME V/Hz DESTINATION C		CODE	SERIAL NO.
SR840	120/60	USA, Europe, etc	B478-17	J4920900001

RIGOH

Modification Bulletin

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Reissued: 6-Jun-03

Model: Martini-C1/Bellini-C2 Finisher	Date: 29-May-03	No.: MB478004a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Decal - R7			Prepared by: M. Matsuda		
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.			
Reason for	☐ Parts catalog correction	☐ Vendor change		☐ To meet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	□ Part standardization	☐ Other			

The following has been changed due to parts standardization with other models.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3027707	B3125715	Decal – R7	1	O/O	9	8	
					47	7	

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.				
SR840	120/60	USA,	B478-17	J49303xxxxx				
SR840	220-240/50, 60	Europe, etc.	B478-26	9P3033xxxx				
SR840	120/60	USA,	B478-57	J4930100511				
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20230017				

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tin	PAGE: 1/1
0. M 00	No : MD 470005

Model: Martini-C1/Bellini-C2 Finisher Date			e: 29-May-03		No.: MB478005		
Modified Article: Upper Cover & Table					Prepared by: M. Matsuda		
From: 2nd Tech. Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability		()		
	☐ Part standardization	Othe	r				

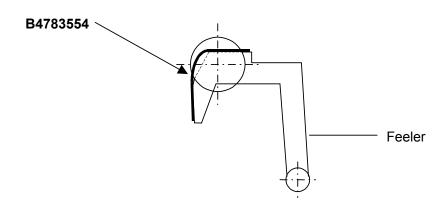
The following parts have been combined as shown below in accordance with a vendor request.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number		_				
B4786121 —	B4786120	Upper Cover	1	0/0	7	27	
B4786461—		Label: Table	I	õ	,	21	
B4786451 —	B4786450	Table	1	0/0	7	5	
B4786461—		Label: Table	I	0/0	,	5	

Model: Martini-C1/Bellini-C2 Finisher Date			e: 29-May-0	3	No.: MB478006	
Modified Article: Guide:Feeler:Paper Sensor					by: M.	Matsuda
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	☐ Vendor change		☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	()
	☐ Part standardization	Other	r			

A Guide Mylar has been added to the sensor feeler to ensure the trailing edge of the paper does not get caught on the feeler.

Old part number	New part number	Description		Int	Page	Index	Note
-	B4783554	Guide:Feeler:Paper Senser	1	-	37	*36	



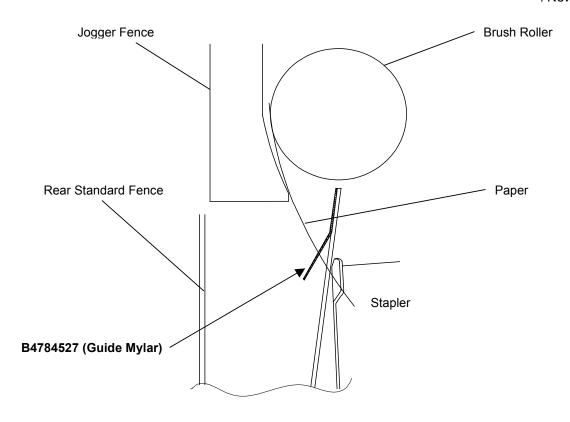
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

Model: Martini-C1/Belini-C2 Finisher Date					3	No.: MB478007
Modified Article: G	GUIDE:PAPER:INNER BACK		Prepared	by: M.	Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	()
	☐ Part standardization	Othe	r			

A Guide Mylar has been added to the rear standard fence to ensure that paper in the stapler tray does not skew and cause a stapling error.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
-	B4784527	GUIDE:PAPER:INNER BACK	1	-	13	*27	

*: New Index



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MODEL NAME	MODEL NAME V/Hz		CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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Model: Martini-C1/Bellini-C2 Finisher Date			e: 30-May-0	3	No.: MB478008	
Modified Article: H	larness: Shift Tray Section	Prepared	by: M.	Matsuda		
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	⊠ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	☐ To improve reliability		()
	☐ Part standardization	☐ Othe	r			

The following has been changed due to a vendor change.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785300	B4785301	Harness: Shift Tray Section	1	X/O	35	1	
						20	

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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Model: Martini-C1/Bellini-C2 Finisher Date			e: 30-May-03		No.: MB478009	
Modified Article: W	Vorm Gear	Prepared by: M. Matsuda				
From: 2nd Tech. Su	rom: 2nd Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

The material of the Worm Gear has been changed to increase its durability and minimize gear wearing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB013709	A3002736	Worm Gear	1	X/O	31	10	

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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Model: Martini-C1/Bellini-C2 Finisher Date				e: 30-May-03		No.: MB478010
Modified Article: B	racket - Return Support Senso	Prepared by: M. Matsuda				
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor ch		ange	☐ To n	neet standards
Modification:	Modification ☐ To facilitate assembly ☐ To improve		☐ To improve reliability		()
	☐ Part standardization	Other				

The shapes of the following have been changed to increase the gap between the bracket below and the Stapler Base Slider, in order to ensure that these two parts do not contact each other and generate noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW020086		Photointerruptor	3-2	X/O	15	22	*1
	AW020114		0-1				
B3024298	B3024297	Bracket – Return Support Sensor	1	X/O	15	28	*1

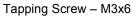
^{*1:} These parts should be replaced together as a set.

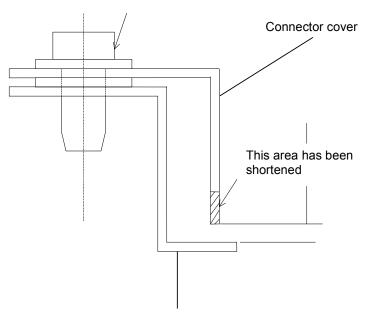
MODEL NAME	V/Hz	//Hz DESTINATION		SERIAL NO.
SR840	120/60	USA,	B478-17	J4921000001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

Model: Martini-C1/Bellini-C2 Finisher Da				te: 30-May-03		No.: MB478011		
Modified Article: Cover: Connector					by: M.	Matsuda		
From: 2nd Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To improve		☐ To improve reliability		e reliability	()
☐ Part standardization		Othe	r					

The shape of the Connector Cover has been changed to ensure it does not contact the connector bracket.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4781127	B4781129	Cover: connector	1	X/O	27	23	





Connector bracket

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MODEL NAME	L NAME V/Hz [CODE	SERIAL NO.						
SR840	120/60	USA,	B478-17	J4921100001						
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31120001						

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Model: Martini-C1/Bellini-C2 Finisher (SR840)			Date	e: 22-Jan-0	4	No.: MB478012		
Modified Article: Harness					Prepared by: M. Matsuda			
From: 2nd Tech. Support Sec. Service Support Dept.								
Reason for	Parts catalog correction	☐ Vendo	or ch	ange	☐ To m	neet standards		
Modification:		☐ To improve		mprove reliability)		
Part standardization Other		•						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4785230	B4785231	Harness:Sensor:Main:Entrance Sensor	1	X/O	41	11	
B4785260	B4785261	Harness: Proof Tray: Connecting	1	X/O	27	15	
B4785240	B4785241	Harness: Entrance Sensor: Connecting	1	X/O	19	8	
B4785430	B4785431	Harness:Motor:Return	1	X/O	37	2	

To facilitate assembly for the harness, the length and color of the connectors have been changed.

[NOE (Gapan) 1 Todagaion]								
MODEL NAME	V/Hz	DESTINATION	NATION CODE S					
SR840	120/60	USA,	B478-17	Service Parts Only				
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only				
SR840	120/60	USA,	B478-57	J49331100044				
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20930002				

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Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

Modified Article: Harness - Jogger Shift Motor

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

Dat	e: 22-Jan-0	No.: MB478013			
	Prepared	l by: м.	Matsuda		
ot.					
☐ Vendor ch	nange	☐ To n	neet standards		
	e reliability	()		

PAGE: 1/1

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785465	B4785466	Harness – Jogger Shift Motor	1	X/O	41	29	
B4785480	B4785481	Harness – Stop Switch	1	X/O	41	30	

☐ Other

To ensure the surface of the harness tube does not get damaged, the material has been changed adding more strength.

[NOE (dapan) 1 reduction]								
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.				
SR840	120/60	USA,	B478-17	Service Parts Only				
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only				
SR840	120/60	USA,	B478-57	J4930700006				
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001				

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PAGE: 1/1

Model: Martini-C1/Bellini-C2 Finisher (SR840)			Date: 26-Jan-04		4	No.: MB478014	
Modified Article: End Fence:Ass'y				Prepared by: M. Matsuda			
From: 2nd Tech. Support Sec. Service Support Dept.							
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend ☐ To im	prove	ange e reliability	☐ To m	neet standards)	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4783109	B4783107	End Fence:Ass'y	1	X/O	35	16	

When the paper stack gradually increases on the shift tray, the end fence may come into contact with the end fence cover. To prevent this, the contact part of the end fence has been cut off.

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.			
SR840	120/60	USA,	B478-17	Service Parts Only			
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only			
SR840	120/60	USA,	B478-57	J4930600421			
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001			

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Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modified Article: PCB: Main Control

Modification Bulletin

☐ Other

	Date	e: 26-Jan-0₄	4	No.: MB478015			
		Prepared	by: M.	Matsuda			
ot.							
☐ Vendor change			☐ To m	neet standards			
☐ To improve reliability			()			

PAGE: 1/1

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785132	B4785135	PCB: Main Control	1	X/O	41	17	
B4785107	B4785110	EPROM: Main Control	1	X/O	41	37	

The above parts have been changed in accordance with the software modification. Note: Refer to the finisher (SR840) firmware release note for details of the modification.

[NOE (dapan) 1 roduction]							
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.			
SR840	120/60	USA,	B478-17	Service Parts Only			
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only			
SR840	120/60	USA,	B478-57	J4930700467			
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001			

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Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

Modified Article: Harness:motor

Modification Bulletin

Other

Date: 5-Oct-04				No.: MB478016
		Prepared	by: S.Is	shizu
ot.				
☐ Vendor change			☐ To m	neet standards
☐ To improve reliability			()

PAGE: 1/1

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785220	B4785221	HARNESS:MOTOR:SHIFTTRAY	1→1	×/O	41	10	
B4785466	B4785467	HARNESS:MOTOR	1→1	×/O	41	29	
		CONTROL:SHIFT:JOGGER					
B4785370	B4785371	HARNESS:MOTOR:STAPLE	1→1	0/0	11	22	
		TRAY					

Change/Reason: Parts standardization with the Victoria-D.

☐ Parts catalog correction

☐ To facilitate assembly

□ Part standardization

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.			
SR840	120/60	USA,	B478-17	Service Parts Only			
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only			
SR840	120/60	USA,	B478-57	J4940700006			
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20940001			

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Modification Bulletin

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Model: Martini-C1/Bellini-C2 Finisher (SR840)			Date	e: 20-Dec-0	4	No.: MB478017
Modified Article: Exit Guide Plate			Prepared by: S. Ishizu			
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend☐ To im☐ Other	prove	ange e reliability	☐ To m (neet standards)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A3792521	B7062521	EXIT GUIDE PLATE	1	O/O	23	18	
B3024312	B4784311	SIDE PLATE:FRONT:STAPLER	1	O/O	15	18	
B3026612	B4786612	INNER COVER:FRONT	1	O/O	7	14	
B3026651	B4786651	INNER COVER:STAPLER UNIT	1	O/O	9	1	
B3024712	B4784712	GUIDE PLATE:STAPLER TRAY	1	X/O	11	14	
B3024749	B4784749	STAY:STAPLER:MIDDLE	1	O/O	11	9	
B3024748	B4784748	STAY:STAPLER:LOWER	1	O/O	13	11	
B4781141	B4781143	BRACKET:COUPLING:GROUN	1	O/O	7	22	
		D PLATE:FRONT					
B3021124	B4781134	SUPPORTING PLATE:FRAME	1	X/O	45	15	
B3021194	B4781192	BRACKET:COUPLING:UPPER	1	X/O	31	9	
B4784411	B4784412	SIDE	1	X/O	15	4	
		PLATE:REAR:STAPLER:ASS'Y					

Change: Shape change. **Reason:** To enable parts standardization with the Victoria and Victoria-D.

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Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

Modified Article: P/C Correction

Modification Bulletin

☐ Other

Date: 25-Mar-0			5	No.: MB4	78018
		Prepared	by: S.Is	shizu	
ot.					
☐ Vendor change		☐ To m	neet standa	rds	
☐ To improve reliability		()		

PAGE: 1/1

Incorrect Part Number	Correct Part Number	Incorrect Description	Correct Description	Q'ty	Page	Index	Note
B4785440	AW020086	Harness:sensor: return:paper Sensor	Photo Interruptor	1	35	12	

Change/Reason: The P/N and description were corrected.

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

RIGOH

Modification **B**ulletin

lletin	PAGE: 1/1
3: 07 Am 05	No : MD470040

Model: Martini-C1/Bellini-C2 Finisher (SR840) Date			e: 27-Apr-0	5	No.: MB478019	
Modified Article: PCB: MAIN CONTROL					by: S.I	shizu
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improve		e reliability	()	
	Part standardization					

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785136	B4785137	PCB: MAIN CONTROL	1	X/O	41	17	
B4785111	B4785112	EPROM:MAIN CONTROL	1	X/O	41	37	

Change/Reason: Software modification.

Note: See RTB #051 for the details (SR840 firmware release note).

[1.0 = (output) 1 toution of									
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.					
SR840	120/60	USA,	B478-17	Service Parts Only					
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only					
SR840	120/60	USA,	B478-57	J4940500081					
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20840001					